

magicolor 2 Series



Parts Manual

MINOLTA
QMS

The essentials of imaging

Parts List—magicolor 2

- 1) Replaceable Unit Parts
- 2) Covers and Power Cord .
- 3) Layout of Right side and Front Parts
- 4) Layout of Left side Parts
- 5) Layout of Top and Rear side Parts
- 6) Fuser Unit Parts

Parts List—magicolor 2+

- 1) Replaceable Unit Parts
- 2) D-Top Cover Unit
- 3) D-Main Frame Unit
- 4) LFU
- 5) Printer Body
- 6) Fuser Unit Parts

SPARE PARTS LIST for SL1 COLOR LASER PRINTER

1. Replaceable Unit Parts

ILLUST. Number	CLASS	Name of Parts	Hitachi Parts Code	Q'ty/Unit	Lead Time	Remarks
1- 1	A	Toner Cartridge (Y)	(30129001)	1		6,000 images
1- 2	A	Toner Cartridge (M)	(30129002)	1		6,000 images
1- 3	A	Toner Cartridge (C)	(30129003)	1		6,000 images
1- 4	A	Toner Cartridge (K)	(30129004)	1		10,000 images
1- 5	A	OPC Belt Cartridge	(30129005)	1		50,000 images
1- 6	A	Cleaner / Oil Bottle	(30129006)	1		12,000 pages
1-6-1/3-6-2	A	Cleaner / Oil Bottle		1		
1- 7	A	Waste Toner Pack	(30129007)	1		24,000 images
1-27	A	Fusing Unit (US)	126126	1		Every 60K pages
1-28	A	Fusing Unit (EC)	126127	1		Every 60K pages
1-29	A	Fusing Unit (JP)	126128	1		Every 60K pages
1-37	A	Transfer Roller	126137	1		Every 120K pages
1-38	A	Paper Discharger	126138	1		Every 120K pages
1-40	A	* Drum Cleaner	123875	1		Every 120K pages
1-6-1	A	Oil Bottle		1		24,000 images
3-6-2	A	Fuser Cleaner	(30129008)	1		Every 12,000 pages
1-64	A	Ozone Filter	126164	1		Every 1 Year

SPARE PARTS LIST for SL1 COLOR LASER PRINTER

2. Covers and Power Cord

ILLUST. Number	CLASS	Name of Parts	Hitachi Parts Code	Q'ty/Unit	Lead Time	Remarks
1-48	D	Power Cord (US)	126148	1	4	
1-49	D	Power Cord (JP)	126149	1	4	
1-51	B	Paper Casette	126151	1	4	
2- 8	D	Top Cover	126107	1	4	
2- 9	D	Side Cover (R)	126108	1	4	
2-10	D	Side Cover (L)	126109	1	4	
2-11	D	Upper Side Cover	126110	1	4	
2-15	D	Front Cover	126114	1	4	
2-17	D	Paper Exit Unit Cover	126116	1	4	
2-18	D	Paper Exit Front Cover	126117	1	4	
2-21	D	Base Cover (R)	126120	1	4	
2-22	D	Base Cover (L)	126121	1	4	
2-23	D	Rear Cover	126122	1	4	
2-24	D	Rear Cover (U)	126123	1	4	
1-25	D	Rear Cover (L)	126124	1	4	

SPARE PARTS LIST for SL1 COLOR LASER PRINTER

3. Layout of Right Side and Front

ILLUST. Number	CLASS	Name of Parts	Hitachi Parts Code	Q'ty/Unit	Lead Time	Remarks
2-14	C	Front Cover Unit	126113	1	4	
3-52	C	Paper Feeding Clutch	126152	1	4	
3-53	C	Registration Clutch	126153	1	4	
3-54	C	Fuser Clutch	126154	1	4	
3-55	C	Developer Clutch	126155	5	4	DCLK, DCLY, DCLM, DCLC
3-57	C	Transfer Solenoid	126157	1	4	
3-58	C	Drum Cleaner Solenoid	126158	1	4	
3-59	C	Main Motor	126159	1	5	
3-60	C	Main Gear Unit	126160	1	4	
3-61	C	Developer Drive Motor	126161	1	5	
3-62	C	Developer Drive Unit	126162	1	4	
3-66	C	Paper Size Sensor	126166	1	4	
3-67	C	Paper Sensor	126167	8	4	PT1,PT2,EN,PE,GHP1, GHP2,WTS,CRS

SPARE PARTS LIST for SL1 COLOR LASER PRINTER

4. Layout of Left Side

ILLUST. Number	CLASS	Name of Parts	Hitachi Parts Code	Q'ty/Unit	Lead Time	Remarks
2-71	B	MCTL P.W.B.	126171	1	5	
2-74	B	High Voltage Unit (HVU)	126174	1	5	
3-46	B	Power Supply Unit (EC)	126146	1	5	
3-47	B	Power Supply Unit (US)	126147	1	5	
3-50	C	Fuser Connector	126150	1	4	
3-63	C	Cooling Fan Motor	126163	3	4	Fuser,Controller,Ozone
3-65	C	* Interlock Switch	126817	3	4	Front,Back,Top
3-69	C	Toner Sensor Ass'y (P.W.B.)	126169	1	4	
3-73	B	IOD2P.W.B.	126173	1	5	

SPARE PARTS LIST for SL1 COLOR LASER PRINTER

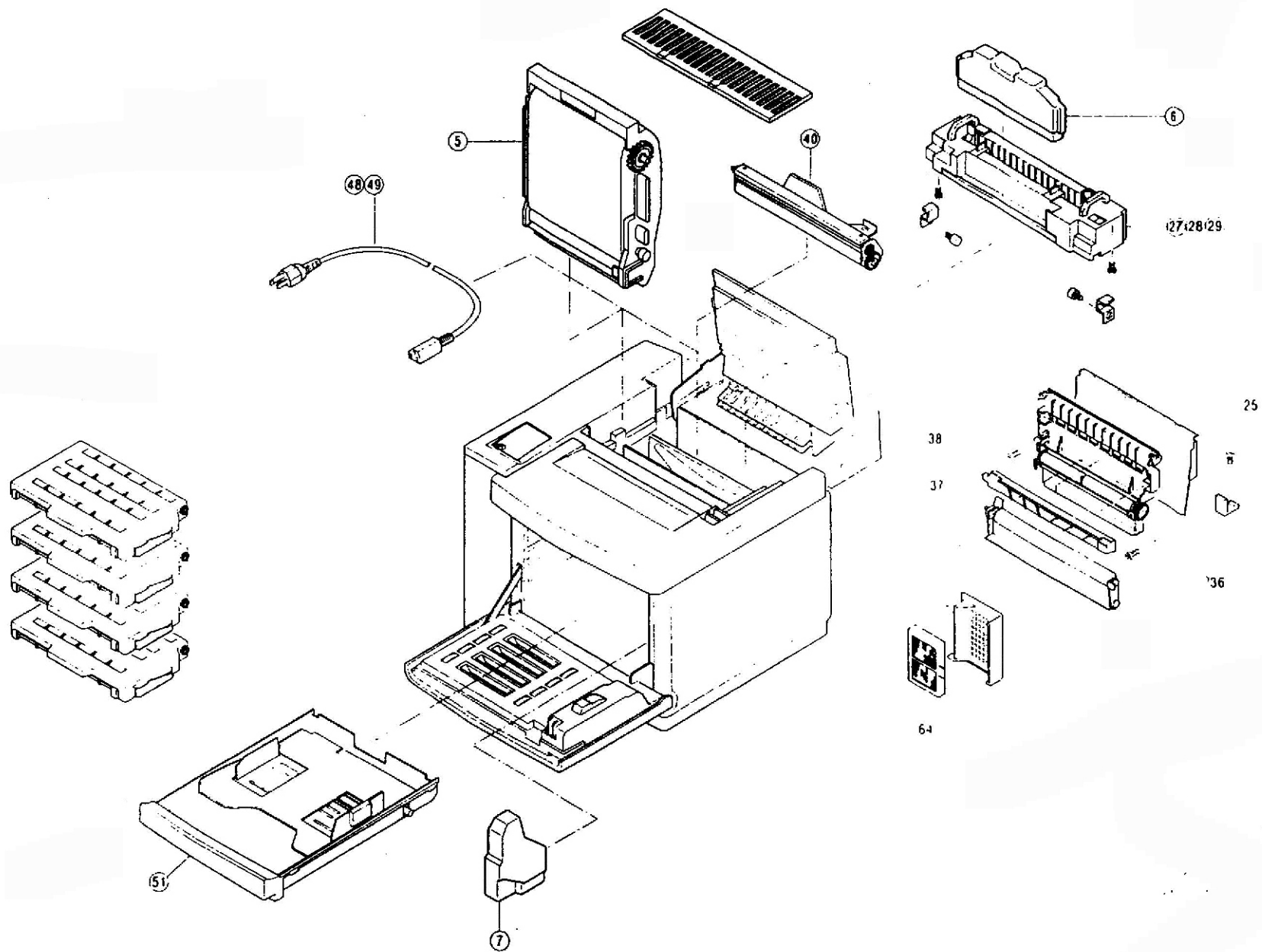
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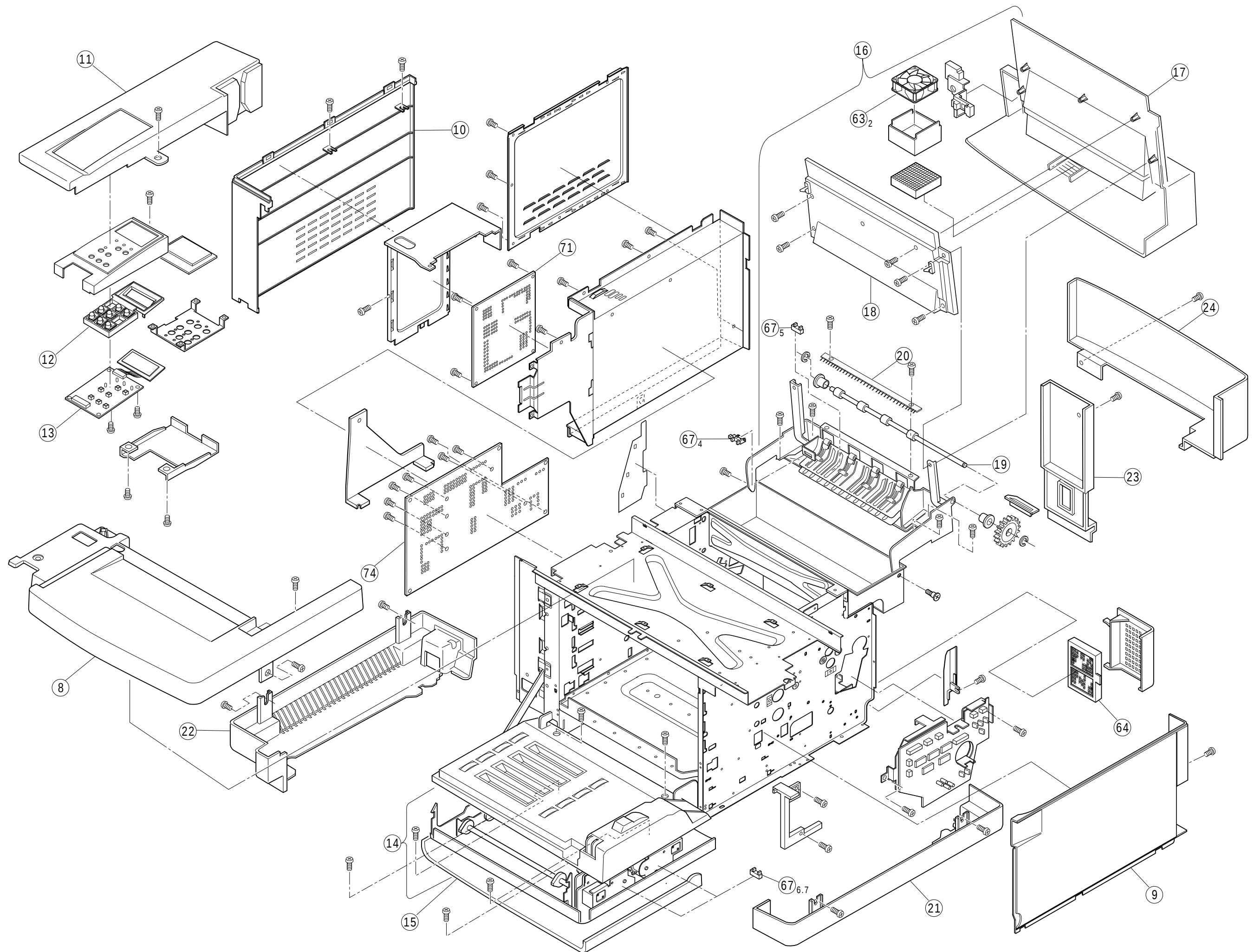
ILLUST. Number	CLASS	Name of Parts	Hitachi Parts Code	Q'ty/Unit	Lead Time	Remarks
2-12	D	Panel Button	126111	1	4	
2-13	B	Panel P.W.B.	126112	1	5	
3-26	C	Waste Toner Feeder (U)	126125	1	4	
3-39	C	Optical Unit	126139	1	5	
3-41	A	Transfer Drum	126141	1	4	300,000 images
3-44	B	Erase Lamp	126144	1	4	
3-45	C	Oil Sensor	126145	1	4	OIL
3-68	C	Belt Sensor	126168	2	4	PBS,OPJ
3-70	C	OHP Sensor	126170	1	4	OHP
3-72	B	IOD1 P.W.B.	126172	1	5	
2-19	C	Paper Exit Roller	126118	1	4	
2-20	B	Discharge Brush	123842	1	4	
1-36	C	Transfer Unit	126135	1	4	
3-42	B	Paper Feeding Roller	126142	1	4	
3-43	B	* Separator Pad	123825	1	4	Every 120K pages
3-16	C	Paper Exit Unit	126115	1	4	Every 120K pages

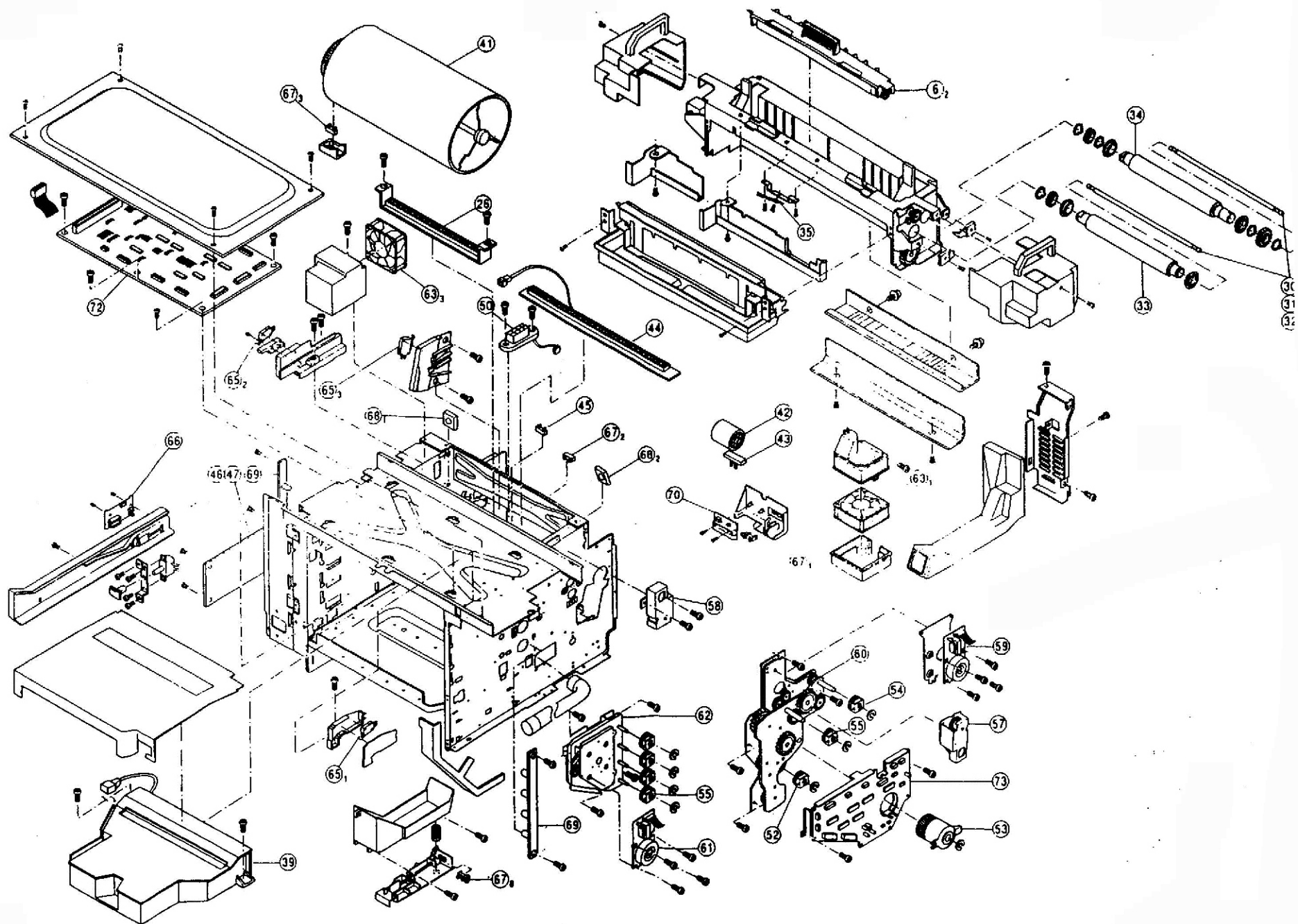
SPARE PARTS LIST for SL1 COROR LASER PRINTER

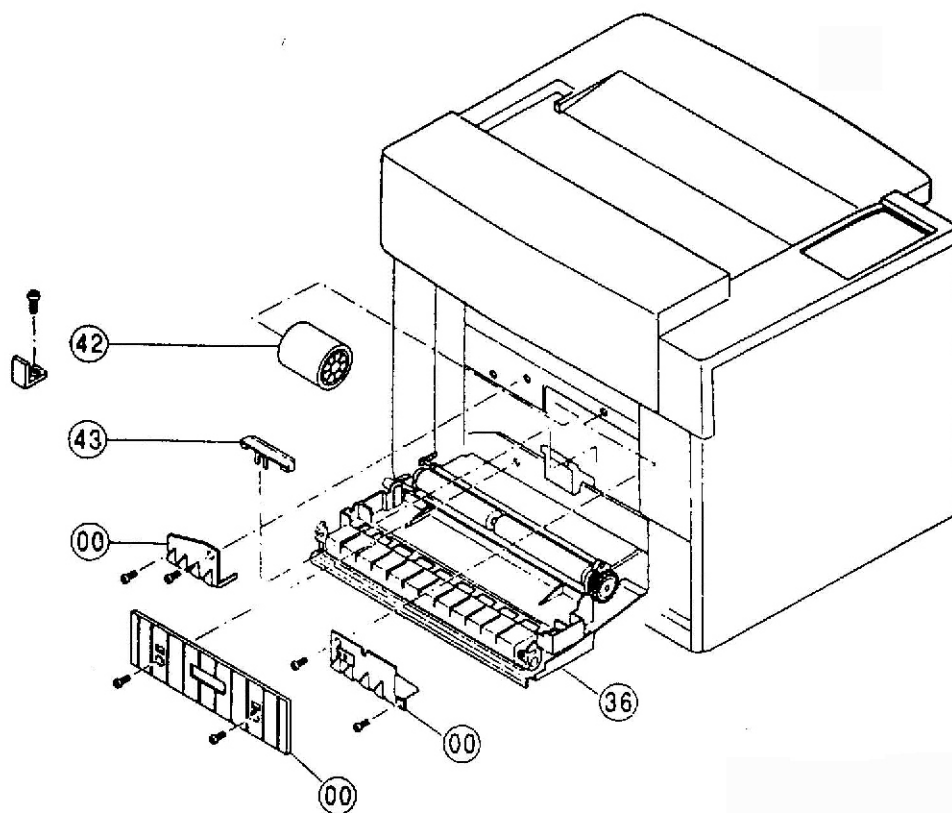
6. Fuser Unit Parts

ILLUST. Number	CLASS	Name of Parts	Hitachi Parts Code	Q'ty/Unit	Lead Time	Remarks
3-30	C	* Fusing Heater(US)	123857	1	5	Lamp and Holder Set
3-31	C	* Fusing Heater(EC)	123858	1	5	Lamp and Holder Set
3-32	C	* Fusing Heater(JP)	123856	1	5	Lamp and Holder Set
3-33	C	* Fusing Roller	123828	1	4	
3-34	C	* Back-up Roller	123832	1	4	









SPARE PARTS LIST for SL1D COLOR LASER PRINTER

1. Replaceable Unit Parts (Model:SL1D)

ILLUST. Number	CLASS	Name of Parts	Hitachi Parts Code	Qty/Unit	Lead Time	Remarks
2-1	C	D-Main Frame	126210	1	4	
2-2	C	D-Main Frame Bottom	126211	1	4	
2-3	C	D-Center Cover	126212	1	4	
1-1	C	D-Top Cover	126213	1	4	
1-2	C	D-Top Cover (R)	126214	1	4	
1-3	C	D-Top Cover (L)	126215	1	4	
2-4	C	D-Bottom Cover (M)	126216	1	4	
2-5	C	D-Bottom Cover (R)	126217	1	4	
2-6	C	D-Bottom Cover (L)	126218	1	4	
3-24	C	D-PG-LFU	126219	1	4	
1-4	D	D-SW Cover (R)	126220	1	4	
1-5	D	D-SW Cover (L)	126221	1	4	
1-6	D	D-Motor Cover	126222	1	4	
1-7	C	D-Shutter AS	126223	1	4	
3-25	D	D-Roller	126224	28	4	(100Pieces/Set)
1-8	C	D-PCB-TAS	126225	1	5	
2-8	C	D-PCB-BAS	126226	1	5	
1-9	C	D-Sensor	126227	2	4	(PT4, PT5)
1-10	C	D-PF Sensor	126228	1	4	(D-SN)
1-11	C	D-Fan Motor	126229	1	4	
1-12	C	D-Motor AS	126230	2	4	
2-10	C	D-Solenoid	126231	1	4	
3-21	B	DUP PWB	126232	1	5	
1-14	C	D-Roller AS (T)	126233	3	4	D-RT1, DRT2, DRT3
2-11	C	D-Roller AS (C)	126234	2	4	D-RC1, D-RC2
2-12	C	D-Roller AS (B)	126235	2	4	D-RB1, DR-B2
2-13	C	D-Regist Roller AS (D-RR)	126236	1	4	D-RR
1-17	C	D-Stop Ring	126237	?	4	(100Pieces/Set)
3-22	D	D-LF-Side Cover-2 (L)	126238	1	4	
4-71	B	D-MCTL PWP	126209	1	5	
4-8	D	Top Cover-2	126205	1	4	
4-17	D	Paper Exit Unit Cover-2	126206	1	4	

SPARE PARTS LIST for SL1D COLOR LASER PRINTER

1. Replaceable Unit Parts (Model:SL1D)

ILLUST. Number	CLASS	Name of Parts	Hltachi Parts Code	Q'ty/Unit	Lead Time	Remarks
4-21	D	Base Cover (R)	126207	1	4	
4-22	D	Base Cover (L)	126208	1	4	
1-15 2-15	C	Interlock Switch	123817	5	4	D-SW1~D-SW5

Spare Parts

Item #	Illustration	Mitsubishi Part Number	QMS Part Number	Part Name	Class	MTBF	HS Number	HS Description	Country of Origin	Qty/Unit	Lead Time (Months)	Minimum Order Qty.	SLI	SLID
1		126107	825126107	Top Cover	D	5,000,000	8473.30.5000	Plastic for easy, in SL-1 printer	Made in Japan	1	4	5	0	0
2		126108	825126108	Slide Cover (R)	D	5,000,000	8473.30.5000	Plastic for easy, in SL-1 printer	Made in Japan	1	4	10	0	0
3		126109	825126109	Slide Cover (L)	D	5,000,000	8473.30.5000	Plastic for easy, in SL-1 printer	Made in Japan	1	4	10	0	0
4		126110	825126110	Upper Side Cover	D	5,000,000	8473.30.5000	Plastic for easy, in SL-1 printer	Made in Japan	1	4	10	0	0
5		126111	825126111	Panel Button	D	2,000,000	8473.30.5000	Plastic for easy, in SL-1 printer	Made in Japan	1	4	20	0	0
6		126112	825126112	Panel P.W.B	B	150,000	8473.30.5000	Case for PWB for easy, in SL-1 printer	Made in Japan	1	3	5	0	0
7		126113	825126113	Front Cover Unit	C	400,000	8473.30.5000	Plastic for easy, in SL-1 printer	Made in Japan	1	4	10	0	0
8		126114	825126114	Front Cover	D	5,000,000	8473.30.5000	Plastic for easy, in SL-1 printer	Made in Japan	1	4	10	0	0
9		126115	825126115	Paper Exit Unit	C	150,000	8473.30.5000	Plastic for easy, in SL-1 printer	Made in Japan	1	4	10	0	0
10		126116	825126116	Paper Exit Unit Cover	D	5,000,000	8473.30.5000	Plastic for easy, in SL-1 printer	Made in Japan	1	4	10	0	0
11		126117	825126117	Paper Exit Front Cover	D	5,000,000	8473.30.5000	Plastic for easy, in SL-1 printer	Made in Japan	1	4	10	0	0
12		126118	825126118	Paper Exit Roller	C	600,000	8473.30.5000	Roller for easy, in SL-1 printer	Made in Japan	1	4	10	0	0
13		126119	825126119	Discharging Brush	B	800,000	8473.30.5000	Brush for incorp. into printer	Made in Japan	1	4	30	0	0
14		126120	825126120	Base Cover (R)	D	5,000,000	8473.30.5000	Plastic for easy, in SL-1 printer	Made in Japan	1	4	10	0	0
15		126121	825126121	Base Cover (L)	D	5,000,000	8473.30.5000	Plastic for easy, in SL-1 printer	Made in Japan	1	4	10	0	0
16		126122	825126122	Rear Cover	D	5,000,000	8473.30.5000	Plastic for easy, in SL-1 printer	Made in Japan	1	4	10	0	0
17		126123	825126123	Rear Cover (U)	D	5,000,000	8473.30.5000	Plastic for easy, in SL-1 printer	Made in Japan	1	4	10	0	0
18		126124	825126124	Rear Cover (L)	D	5,000,000	8473.30.5000	Plastic for easy, in SL-1 printer	Made in Japan	1	4	10	0	0
19		126125	825126125	Waste Toner Feeder (L)	C	900,000	8473.30.5000	Spiral roller for easy, SL-1 printer	Made in Japan	1	4	10	0	0
20		126126	825126126	Pulling Unit (US)	A	Every 20K Pages	8473.30.5000	Image easy, With/without element	Made in Japan	1	3	5	0	0
21		126127	825126127	Pulling Unit (EC)	A	Every 20K Pages	8473.30.5000	Image easy, With/without element	Made in Japan	1	3	5	0	0
22		126128	825126128	Pulling Unit (JP)	A	Every 20K Pages	8473.30.5000	Image easy, With/without element	Made in Japan	1	3	5	0	0
23		126129	825126129	Sealing Header (US)	C	1,000,000	8473.30.5000	Heater for easy, in printer	Made in Japan	1	3	3	0	0
24		126130	825126130	Sealing Header (EC)	C	1,000,000	8473.30.5000	Heater for easy, in printer	Made in Japan	1	3	3	0	0
25		126131	825126131	Sealing Header (JP)	C	1,000,000	8473.30.5000	Heater for easy, in printer	Made in Japan	1	3	3	0	0
26		126132	825126132	Sealing Roller	C	600,000	8473.30.5000	Roller for easy, in SL-1 printer	Made in Japan	1	4	3	0	0
27		126133	825126133	Back-Up Roller	C	600,000	8473.30.5000	Roller for easy, in SL-1 printer	Made in Japan	1	4	3	0	0
28		126134	825126134	Back-Up Roller	C	600,000	8473.30.5000	Roller for easy, in SL-1 printer	Made in Japan	1	4	3	0	0
29		126135	825126135	Thermistor Assy.	C	1,200,000	9031.40.0000	Heat sensor	Made in Japan	1	4	3	0	0
30		126136	825126136	Transfer Unit	C	250,000	8473.30.5000	Roller/discharger for SL-1 printer	Made in Japan	1	4	3	0	0
31		126137	825126137	Transfer Roller	A	Every 20K Pages	8473.30.5000	Roller for easy, in SL-1 printer	Made in Japan	1	3	5	0	0
32		126138	825126138	Paper Discharger	A	Every 20K Pages	8473.30.5000	Charger/discharger unit for printer	Made in Japan	1	10	0	0	0
33		126139	825126139	Optical Unit	C	125,000	8473.30.5000	Unit for easy, in SL-1 printer	Made in Japan	1	3	3	0	0
34		126140	825126140	Drum Cleaner	A	Every 20K Pages	9603.50.0000	Breath for incorp. into printer	Made in Japan	1	4	3	0	0
35		126141	825126141	Drum Cleaner	A	Every 20K Pages	9603.50.0000	Breath for incorp. into printer	Made in Japan	1	4	3	0	0
36		126142	825126142	Transfer Drum	B	850,000	8473.30.5000	Laser imaging easy, for printer	Made in Japan	1	4	3	0	0
37		126143	825126143	Paper Feeding Roller	B	200,000	8473.30.5000	Roller for easy, in SL-1 printer	Made in Japan	1	4	10	0	0
38		126144	825126144	Separator Pad	B	200,000	8473.30.5000	Roller for easy, in SL-1 printer	Made in Japan	1	4	20	0	0
39		126145	825126145	Separator Pad	B	200,000	8473.30.5000	Roller for easy, in SL-1 printer	Made in Japan	1	4	20	0	0
40		126146	825126146	Eraser Lamp	C	500,000	8347.40.2000	Light emitting diode	Made in Japan	1	4	10	0	0
41		126147	825126147	Oil Sensor	C	700,000	9026.10.2000	Electrical, senses oil level	Made in Japan	1	4	3	0	0
42		126148	825126148	Power Supply Unit (US)	B	77,000	8304.40.0007	For between 50W and 100W	Made in Thailand	1	3	5	0	0
43		126149	825126149	Power Supply Unit (JP)	B	77,000	8304.40.0007	For between 50W and 100W	Made in Thailand	1	3	5	0	0
44		126150	825126150	Power Cord (US)	D	5,000,000	8473.30.5000	Cord for use with SL-1 printer	Made in Japan	1	4	10	0	0
45		126151	825126151	Power Cord (JP)	D	5,000,000	8473.30.5000	Cord for use with SL-1 printer	Made in Japan	1	4	10	0	0
46		126152	825126152	Power Connector	C	4,500,000	8473.30.5000	Connector for SL-1 printer	Made in Japan	1	4	10	0	0
47		126153	825126153	Paper Feeding Roller	C	500,000	8473.30.5000	Clutch for SL-1 printer	Made in Japan	1	4	10	0	0
48		126154	825126154	Registration Roller	C	500,000	8473.30.5000	Clutch for SL-1 printer	Made in Japan	1	4	10	0	0
49		126155	825126155	Paper Clutch	C	500,000	8473.30.5000	Clutch for SL-1 printer	Made in Japan	1	4	10	0	0
50		126156	825126156	Developer Clutch	C	500,000	8473.30.5000	Clutch for SL-1 printer	Made in Japan	1	4	10	0	0
51		126157	825126157	Transfer Solenoid	C	500,000	8473.30.5000	Solenoid for SL-1 printer	Made in Japan	1	4	10	0	0
52		126158	825126158	Drum Cleaner Solenoid	C	500,000	8473.30.5000	Solenoid for SL-1 printer	Made in Japan	1	4	10	0	0
53		126159	825126159	Main Motor	C	140,000	8301.31.2000	38W DC Motor	Made in Japan	1	4	3	0	0
54		126160	825126160	Main Gear Unit	C	470,000	8473.30.5000	Mechanical gear for printer	Made in Japan	1	4	3	0	0
55		126161	825126161	Developer Drive Motor	C	140,000	8301.31.2000	38W DC Motor	Made in Japan	1	4	3	0	0
56		126162	825126162	Developer Drive Unit	C	310,000	8473.30.5000	Unit for easy, in SL-1 printer	Made in Japan	1	4	10	0	0
57		126163	825126163	Cooling Fan	C	700,000	8414.59.0000	Centrifugal fan for printer	Made in Japan	1	4	10	0	0
58		126164	825126164	Ozone Filter	C	Every 1 Year	8421.39.8013	Filters ozone from air for printer	Made in Japan	1	4	20	0	0
59		126165	825126165	Interlock Switch	C	2,000,000	8473.30.5000	Micro switch for printer door	Made in Japan	1	4	10	0	0
60		126166	825126166	Paper Size Sensor	C	300,000	8473.30.5000	for easy, SL-1 printer	Made in Japan	1	4	10	0	0
61		126167	825126167	Paper Sensor	C	2,000,000	8473.30.5000	for easy, SL-1 printer	Made in Japan	1	4	20	0	0

Item #	Illustration	Huachi Part Code	QMS Part Number	Part Name	Class	MTBF	HS Number	HS Description	Country of Origin	Qty./Unit	Lead Time (Months)	Minimum Order Qty.	SL1	SL1D
63	126168	825126168		Ball Sensor	C	2,000,000	8473.30.5000	Sensor for assy. SL-1 printer	Made in Japan	2	4	20	0	0
64	126169	825126169		Force Sensor Assy.	C	1,000,000	8473.30.5000	Sensor for assy. SL-1 printer	Made in Japan	1	4	10	0	0
65	126170	825126170		QIP Sensor	C	2,000,000	8473.30.5000	Transparency sensor for printer	Made in Japan	1	4	20	0	0
66	126171	825126171		MC-CTL PWB(3)	B	90,000	8473.30.1000	Printed circuit board for printer	Made in Japan	1	5	5	0	0
67	126172	825126172		MC-CTL PWB	B	130,000	8473.30.1000	Printed circuit board for printer	Made in Japan	1	5	5	0	0
68	126174	825126174		High Voltage Unit	B	74,000	8473.30.5000	Switching power supply for printer	Made in Japan	1	5	5	0	0
69	126175	825126175		Paper Exit Filter	-	-	-	600V Terminal	Made in Japan	1	4	5	0	0
70	126180	825126180		BC Terminal	-	-	-	600V Terminal	Made in Japan	1	4	10	0	0
71	126185	825126185		Front Assy R (Door Hinge)	-	-	-	For assy. In printer	Made in Japan	1	4	20	0	0
72	126186	825126186		Front Assy L (Door Hinge)	-	-	-	For assy. In printer	Made in Japan	1	4	20	0	0
73	126188	825126188		Waste Toner Feeder (L)	-	-	-	For assy. In printer	Made in Japan	1	4	20	0	0
74	126189	825126189		F Pressure Release Piezo	-	-	-	For assy. In printer	Made in Japan	1	4	5	0	0
75	126190	825126190		TR Regain Roller L	-	-	-	For assy. In printer	Made in Japan	1	4	10	0	0
76	126403	825126403		Cleaner Cover	-	-	-	For assy. In printer	Made in Japan	1	4	20	0	0
77	126191	825126191		LP Connector Cover	-	-	-	For assy. In printer	Made in Japan	1	4	20	0	0
78	126192	825126192		Front Lock Cover	-	-	-	For assy. In printer	Made in Japan	1	4	20	0	0
79	126193	825126193		Holder Pin (A) Assy.	-	-	-	For assy. In printer	Made in Japan	1	4	10	0	0
80	126199	825126199		MD Gear Assy	-	-	-	For assy. In printer	Made in Japan	1	4	5	0	0
81	126200	825126200		FP Cassette Guide (L)	-	-	-	For assy. In printer	Made in Japan	1	4	20	0	0
82	126201	825126201		FP Cassette Guide (R)	-	-	-	For assy. In printer	Made in Japan	1	4	20	0	0
83	126202	825126202		FP Regain D Assy	-	-	-	For assy. In printer	Made in Japan	1 set	4	20	0	0
84	126203	825126203		GHP Harness	-	-	-	For assy. In printer	Made in Japan	1 set	4	10	0	0
84	126204	825126204		SL-1 Harness D	-	-	-	For assy. In printer	Made in Japan	1 set	4	10	0	0

Note : Asterisk(*) means the common part with SL-STGMA

SL-1D Unique Parts

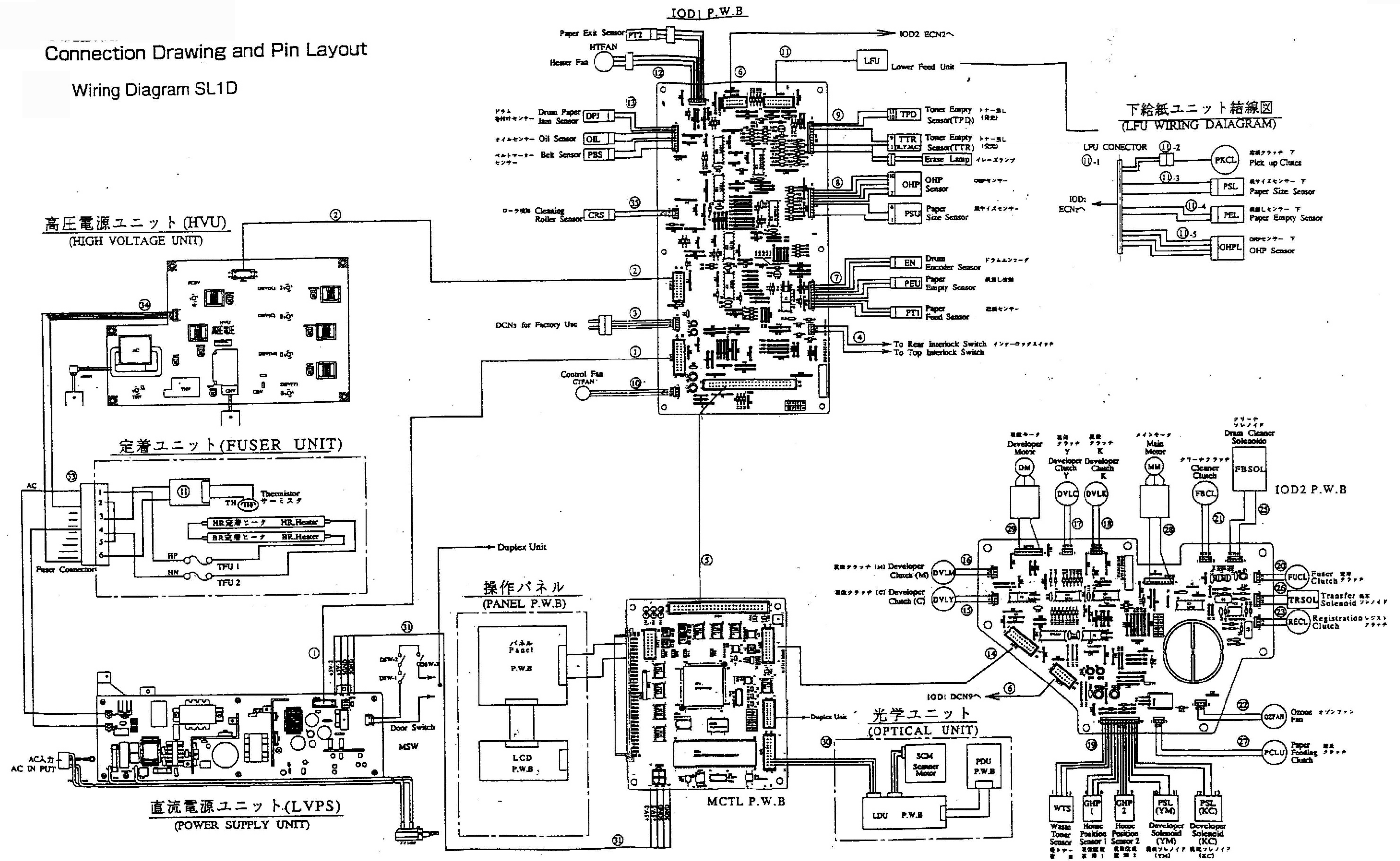
Item #	Illustration	Huachi Part Code	QMS Part Number	Part Name	Class	MTBF	HS Number	HS Description	Country of Origin	Qty./Unit	Lead Time (Months)	Minimum Order Qty.	SL1	SL1D
1	126205	126205		Top Cover-2	D	3,000,000				1	4	5	-	0
2	126206	126206		Paper Exit Unit Cover	D	5,000,000				1	4	10	-	0
3	126207	126207		Base Cover (R-2)	D	5,000,000				1	4	10	-	0
4	126208	126208		Base Cover (L-2)	D	5,000,000				1	4	10	-	0
5	126209	126209		E-MC-CTL PWP	B	90,000				1	5	5	-	0
6	126210	126210		D-Main Frame	D	3,000,000				1	4	10	-	0
7	126211	126211		D-Main Frame Bottom	D	5,000,000				1	4	10	-	0
8	126212	126212		D-Cover Cover	D	5,000,000				1	4	10	-	0
9	126213	126213		D-Top Cover	D	5,000,000				1	4	10	-	0
10	126214	126214		D-Top Cover R	D	5,000,000				1	4	10	-	0
11	126215	126215		D-Top Cover L	D	5,000,000				1	4	10	-	0
12	126216	126216		D-Bottom Cover M	D	5,000,000				1	4	10	-	0
13	126217	126217		D-Bottom Cover R	D	5,000,000				1	4	10	-	0
14	126218	126218		D-Bottom Cover L	D	5,000,000				1	4	10	-	0
15	126219	126219		D-PC-LFU	C	500,000				1	4	10	-	0
16	126220	126220		D-SW Cover R	D	5,000,000				1	4	10	-	0
17	126221	126221		D-SW Cover L	D	5,000,000				1	4	10	-	0
18	126222	126222		D-Motor Cover	D	5,000,000				1	4	10	-	0
19	126223	126223		D-Shutter AS	C	5,000,000				1	4	10	-	0
20	126224	126224		D-Roller (100 pieces)	C	1,000,000				28	4	1	-	0
21	126225	126225		D-PC-B-T AS	C	500,000				1	4	1	-	0
22	126226	126226		D-PC-B AS	C	500,000				1	4	1	-	0
23	126227	126227		D-F Sensor	C	2,000,000				1	5	5	-	0
24	126228	126228		D-F Sensor	C	2,000,000				2	4	20	-	0
25	126229	126229		D-Fan Motor	C	700,000				1	4	10	-	0
26	126230	126230		D-Motor AS	C	140,000				2	4	10	-	0
27	126231	126231		D-Solenoid	C	500,000				1	4	10	-	0
28	126232	126232		D-IP PWP	B	350,000				1	4	10	-	0
29	126233	126233		D-Roller AS(T)	C	600,000				3	4	5	-	0
30	126234	126234		D-Roller AS(C)	C	600,000				3	4	10	-	0
31	126235	126235		D-Roller AS(B)	C	600,000				2	4	10	-	0
32	126236	126236		D-Regain Roller AS	C	600,000				2	4	10	-	0
33	126237	126237		D-Stop Ring (100 pieces)	C	1,000,000				15	4	1	-	0
34	126238	126238		L-F Side Cover-2(L)	D	3,000,000				1	4	10	-	0

Additionally Quoted Parts

Item #	Illustration	Hitachi Part Code	QMS Part Number	Part Name	Class	MTBF	HS Number	HS Description	Country of Origin	Qty/Unit	Lead Time (Months)	Minimum Order Qty.
1		N/A	Fus Contc Felt SL	Fuser Contact Felt			8473.30.5000	For asy. In printer	Made in Japan		4	100
2		N/A	Backup Rot Clean	Back-Up Roller Cleaner					Made in Japan		4	100
3		N/A		Starter Kit					Made in Japan		3	20
4		N/A	Set	Packaging : Engine			4819.10.0040	Corrugated paper carton, box or case	Made in Japan		2	
5		N/A	SL1 LRU Pkg	Packaging : Lower Feeder			4819.10.0040	Corrugated paper carton, box or case	Made in Japan		3	25
6		N/A	SL1 LRU Cass Pkg	Packaging : Legal Cassette			4819.10.0040	Corrugated paper carton, box or case	Made in Japan		3	25
7		N/A	SL1 Toner Pkg	Packaging : Toner Cartridge			4819.10.0040	Corrugated paper carton, box or case	Made in Japan		3	100
8		N/A	SL1 WTP Pkg	Packaging : Waste Toner Pack			4819.10.0040	Corrugated paper carton, box or case	Made in Japan		3	100
9		N/A	SL1 OPC Pkg	Packaging : Belt CO			4819.10.0040	Corrugated paper carton, box or case	Made in Japan		3	50
10		N/A	SL1 FuserOil Pkg	Packaging : Fuser Cleaner/ON			4819.10.0040	Corrugated paper carton, box or case	Made in Japan		3	100
11		N/A	1730675-901	Engine Packaging Subcomponent : Outer Box			4819.10.0040	Corrugated paper carton, box or case	Made in Japan		3	20
12		N/A	1730675-902	Engine Packaging Subcomponent : Base/Upper Pac			3923.90.0080	Other plastic packaging	Made in Japan		3	20
13		N/A	1730675-903	Engine Packaging Subcomponent : Starter Kit Pack			3923.90.0080	Other plastic packaging	Made in Japan		3	20
14		N/A	1730675-904	Engine Packaging Subcomponent : Joint (LD pcc. pc			3923.90.0080	Other plastic packaging	Made in Japan	10	3	50
15		N/A	FU Pipette						Made in Japan	1	3	100
16		SL-1 ROM	SL-1 ROM	Main ROM					Made in Japan			50
17		N/A		Engine Packaging Subcomponent : Base/Upper Cue			3923.90.0080	Other plastic packaging	Made in Japan		3	20
18		N/A	BR Felt Assy.	BR Felt Assy.			873.30.5000	For asy. In printer	Made in Japan	1	4	10

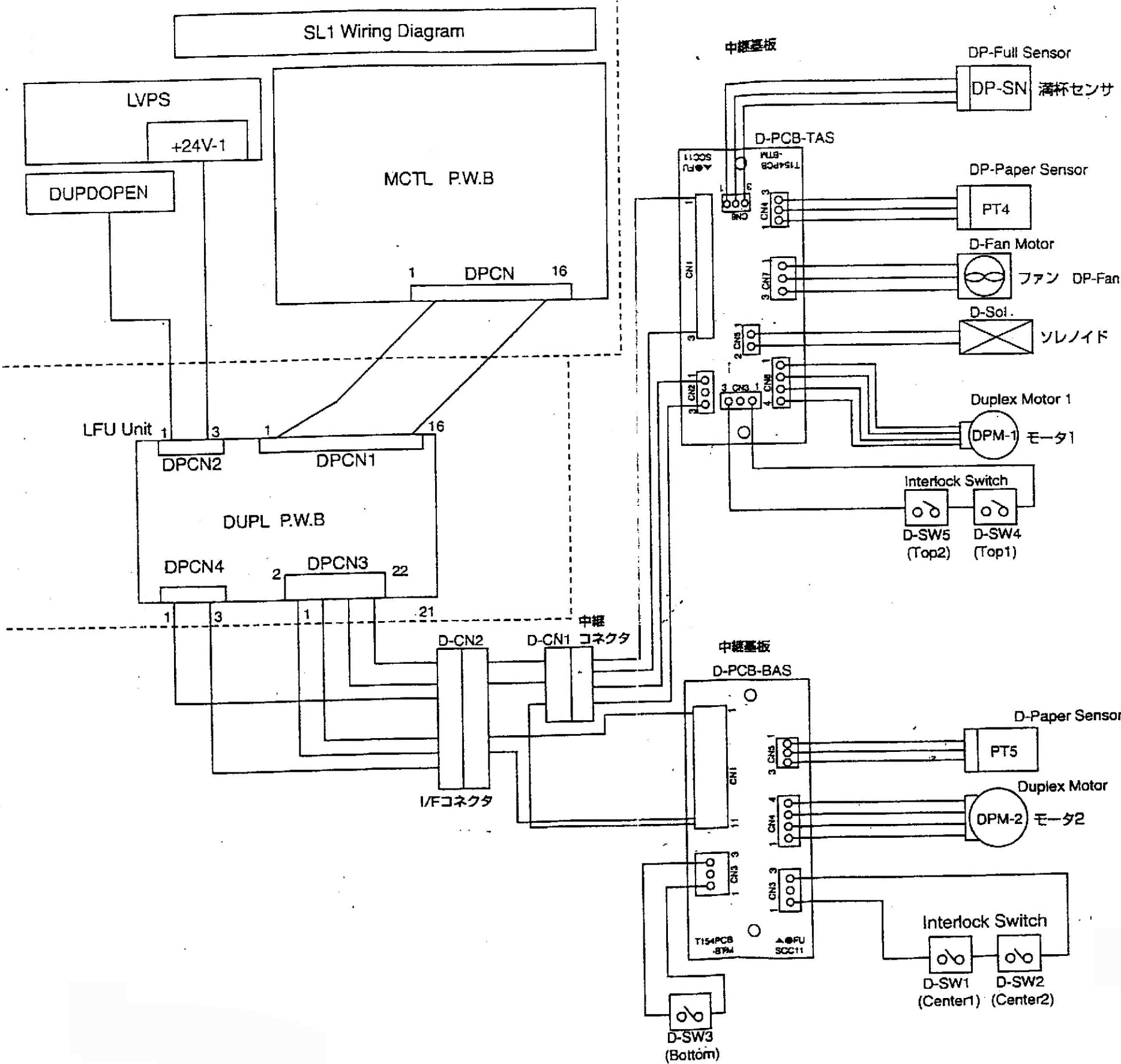
Connection Drawing and Pin Layout

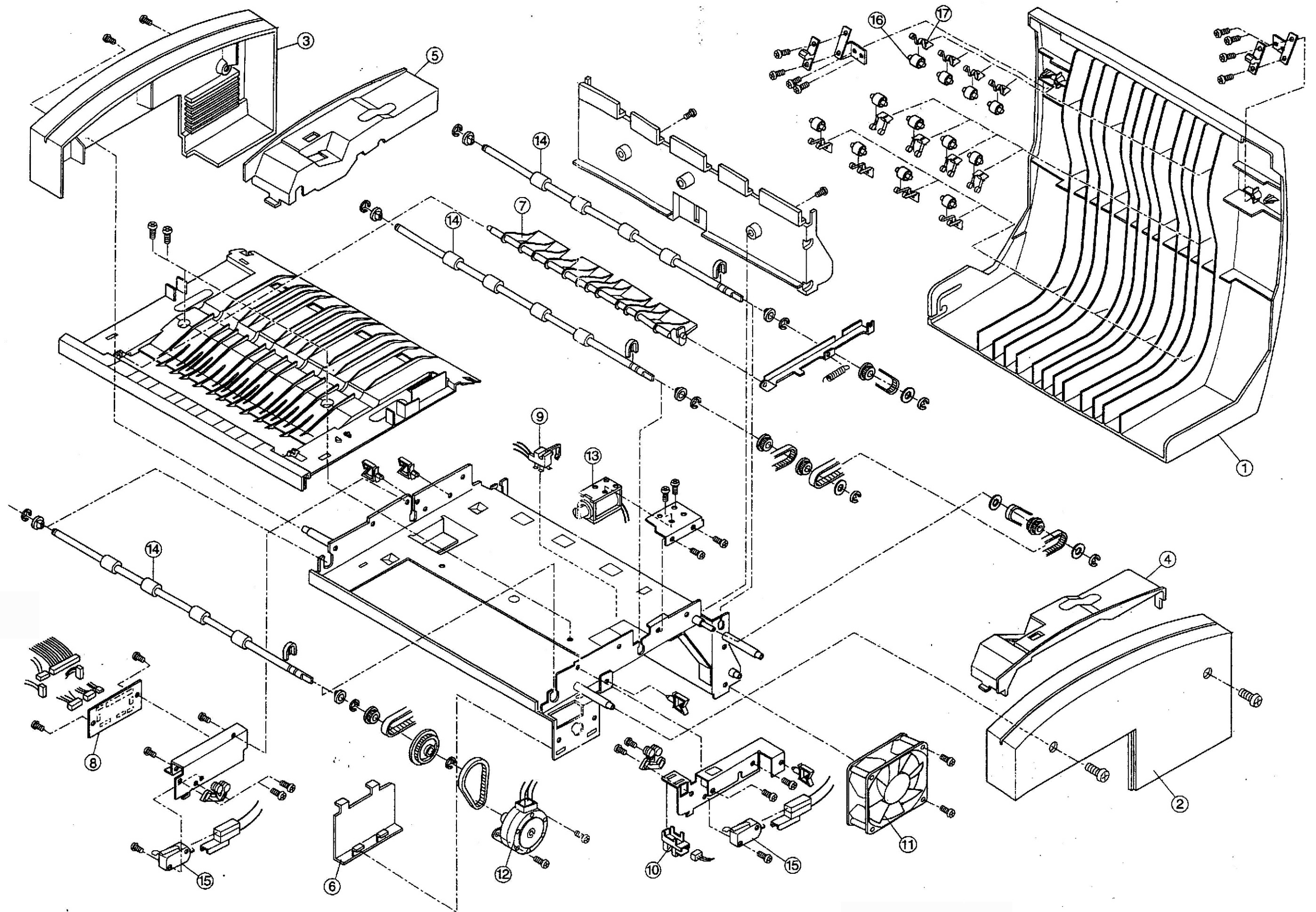
Wiring Diagram SL1D



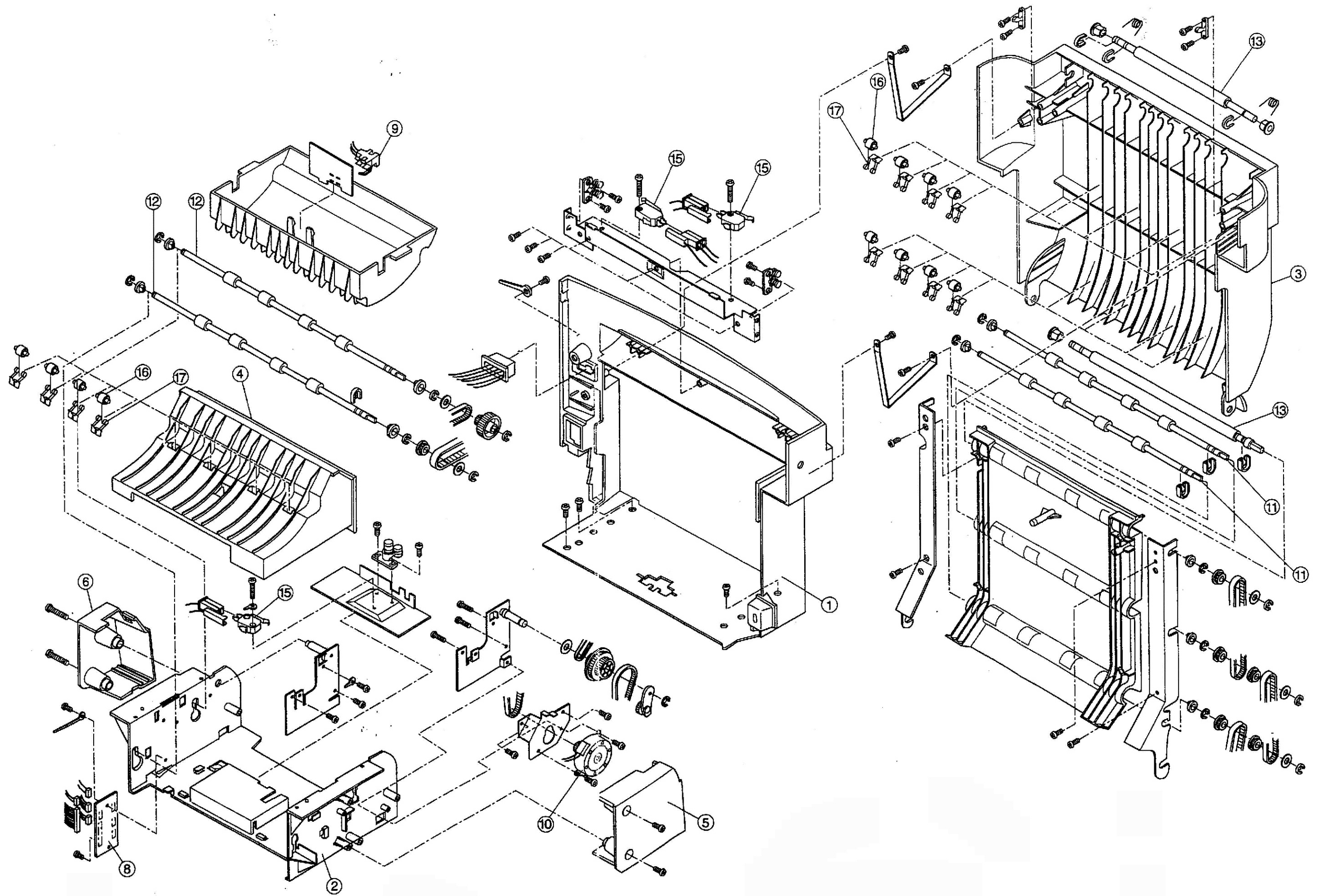
Wiring Diagram SL1D

Wiring Diagram of Duplex Unit

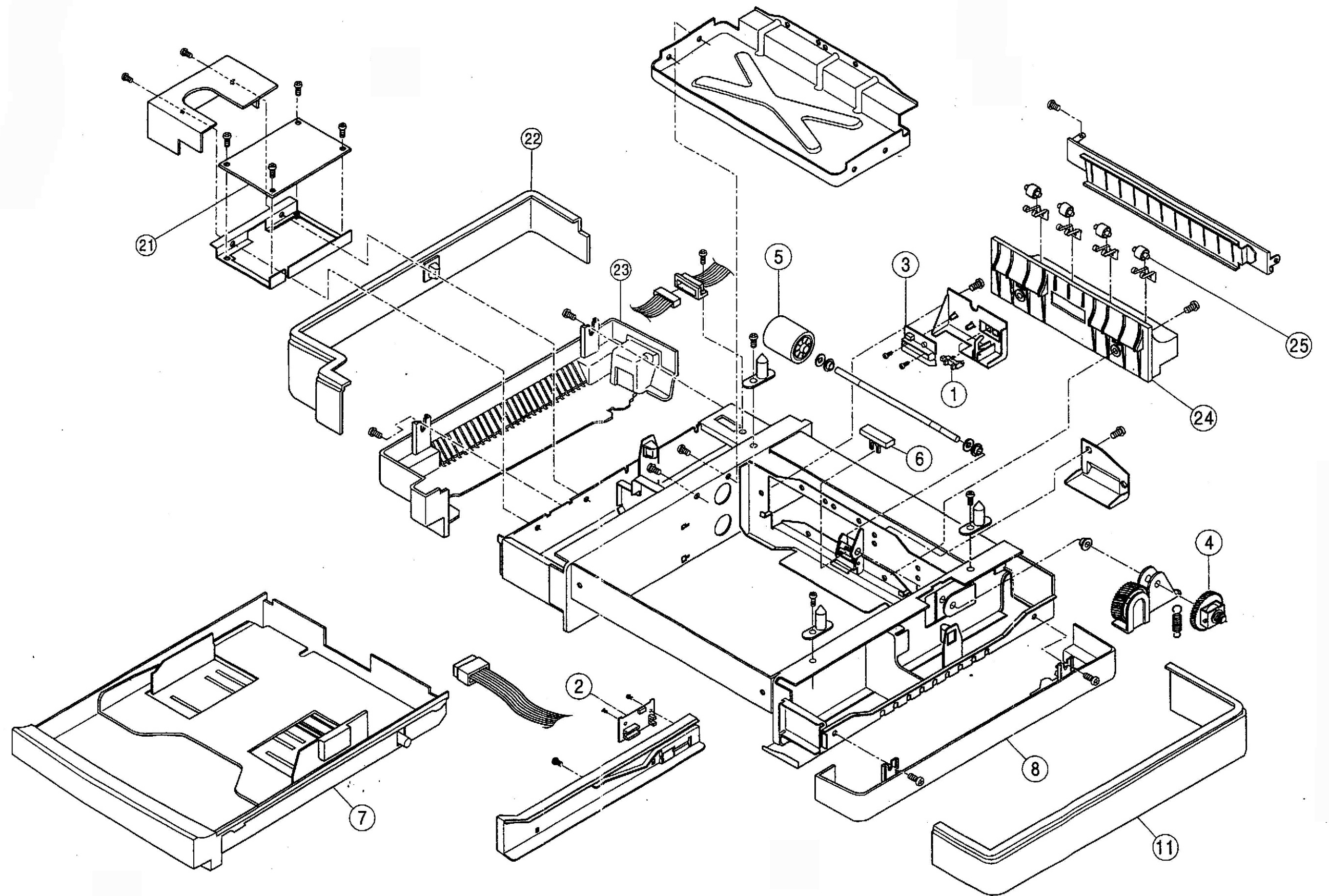


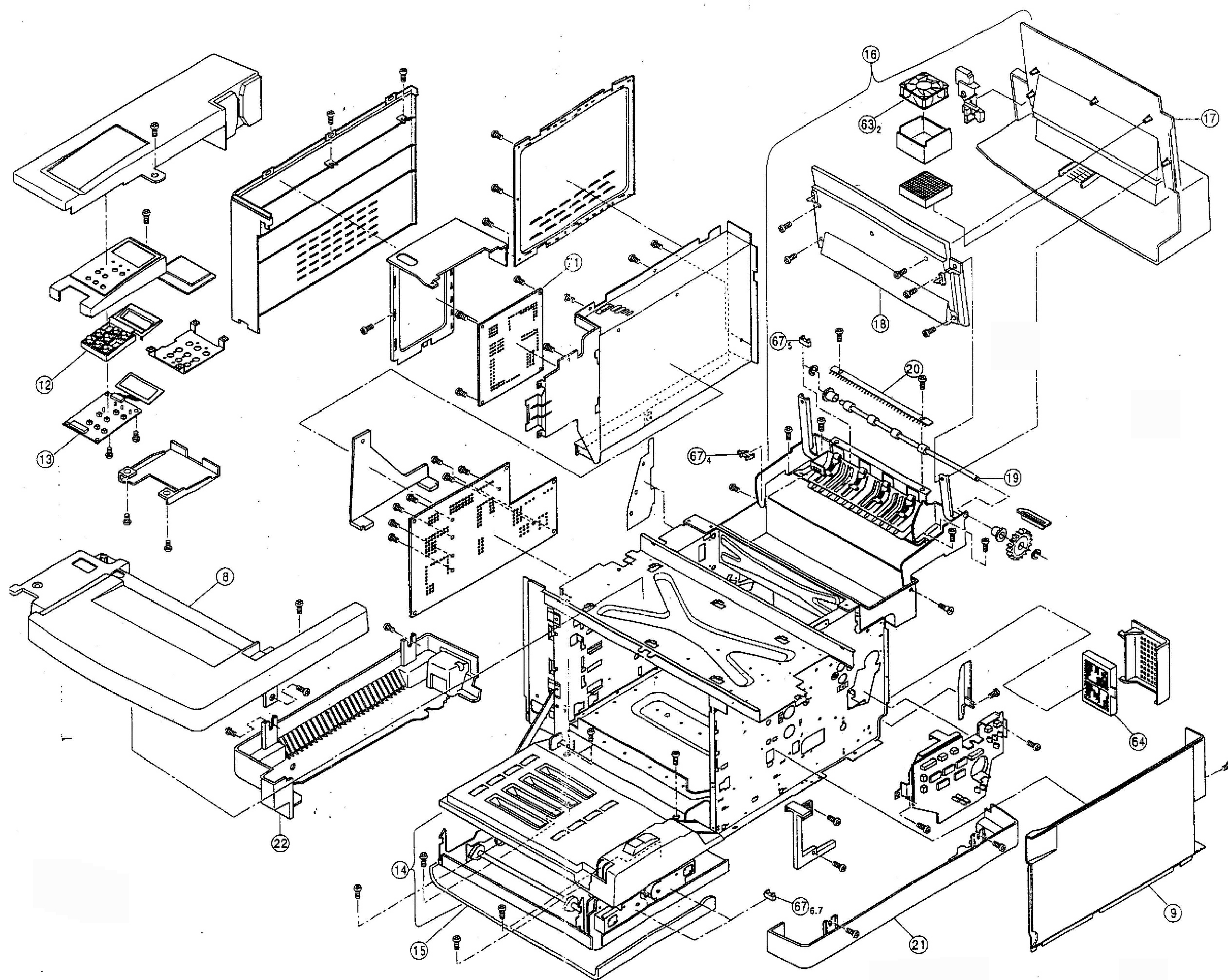


D-Top Cover Unit



DCenter Cover Unit





Printer Body

